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PATENT APPLICATION
NATIONAL FILING UNDER 35 USC § 371
FOR
MICROWAVE COOKING CONTAINER WITH IMPROVED LID DESIGN
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**MICROWAVE COOKING CONTAINER WITH
IMPROVED LID DESIGN**

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CROSS-REFERENCE TO RELATED APPLICATION

This application is a national filing under 35 USC §371 of application
Serial No. PCT/US2004/014825 filed on May 12, 2004 and this application
10 claims the benefit of U.S. Provisional Application No. 60/507,915 filed on
September 29, 2003 both of which are incorporated herein by reference in
their entirety.

BACKGROUND OF THE INVENTION

The present invention relates to the field of cooking devices, and, more
particularly, to cooking containers for use in a microwave oven for cooking meats,
15 vegetables, and other food products.

Consumers often prefer to cook food in a microwave oven rather than
conventional ovens because of the reduced cooking time required to heat foods in a
microwave oven. Consumers also want to be provided with the opportunity to cook
pre-packaged food products in the package in which they were purchased without
20 the hassle of transferring the food from one container to the next.

Unfortunately, foods cooked in a microwave oven tend to be tough and/or
dry in texture and consistency, rather than tender and moist. When liquid is added
to the food in an attempt to retain moisture, the food can become soggy and
undesirable. In addition, microwave ovens do not evenly distribute heat to the
25 product being cooked. This results in a cooked food product that may be very hot
in one area, but cold in another area. Because of these problems, many people
consider microwave cooking to be problematic and generally undesirable.

One method for improving the texture and consistency of food cooked in a
microwave oven is to use steam generated by the heated food product to assist in
30 cooking the food. Cooking with steam not only provides moisture for the food

being cooked, but also results in more consistent heating throughout the food product.

Specifically, a container using the steam generated by the heated food product to assist in cooking the food takes advantage of the ideal gas law, a
5 distillation of several kinetic theories including Boyle's Law and Gay-Lussac's Law. More specifically, such containers take advantage of the proportional relationship between pressure and temperature when volume and number of gas molecules remain constant. This proportional relationship can be expressed as a mathematical equation, $(P_2/P_1) = (T_2/T_1)$, where P_1 is the initial pressure, P_2 is the
10 final pressure, T_1 is the initial temperature, and T_2 is the final temperature. Accordingly, any increase in pressure will result in a proportional increase in temperature that would not occur at ambient pressures. For example, if the pressure was to increase 1.2 fold (e.g., from 1 to 1.2 atmospheres), the temperature would also increase 1.2 fold (e.g., from 275 K to 330 K, which is an
15 increase from 35°F to 134°F).

In order to steam cook a food product in a microwave oven, the steam must be retained within a cooking container; accordingly, the container must be at least partially sealed. When a sealed container is used to heat a food product contained therein, pressure rapidly builds as steam is generated from the heated food product.
20 As heating continues, this pressure will continue to escalate until the container ruptures in some fashion, thereby relieving the pressure.

This relief often comes in the form of an explosion forcing an opening of the container and resulting in food being ejected therefrom. Not only does such an explosion create a mess, but it also undermines the attempt to use steam to cook
25 the food product because the explosion causes a rapid release of the collected steam from the no longer sealed cooking environment.

It is therefore the paramount object of the present invention to provide a microwave cooking container with a lid design that allows for controlled venting of the container.

30 This and other objects and advantages of the present invention will become apparent upon a reading of the following description.

DESCRIPTION OF THE DRAWINGS

Figure 1 is a perspective view of a microwave cooking container with a lid, which allows for controlled venting of the container, made in accordance with the present invention.

DETAILED DESCRIPTION OF THE INVENTION

The present invention is a microwave cooking container 10 for steam
5 cooking food product. With reference to Figure 1, the container 10 generally
includes a base 14, having at least one compartment 22, and a lid 16. Because the
container 10 is being used to steam cook a food product, the steam must be retained
within a container 10 while the food product is being prepared; accordingly, the
container 10 must have a sealed cooking environment. A sealed cooking
10 environment is one which has a substantially fixed volume. Specifically, after
food product has been delivered to the compartment 22, the lid 16 is sealed to the base
14, thereby substantially fixing the volume of the container 10.

There are various manners in which the lid 16 may be sealed to the base
14. For example, the base 14 could be a substantially rigid tray, and the lid 16 could be
15 snap-on lid. Specifically, in the embodiment of the container 10 depicted in Figure 1, the
base 14 includes a rim 18 and the lid 16 includes a channel 26 adapted to snugly
receive the rim 18 of the base 14, thereby sealing the lid 16 to the base 14 and creating
a substantially fixed volume within the container 10. Of course, the embodiment
depicted in Figure 1 is merely exemplary and it is contemplated that a variety of
20 bases and lids may be used without departing from the spirit and scope of the
present invention.

The container 10 of the present invention is designed to maintain the fixed
volume while being heated such that pressure builds within the volume, allowing
for efficient steam cooking of the food product. However, as heating continues,
25 this pressure will continue to escalate until the pressure is relieved. Without a
controlled venting mechanism, this relief would come in the form of an explosion
forcing the covering from the base of the container, resulting in food being ejected
from the container. The container 10 of the present invention avoids this problem
by controlling the venting of the steam and the release of pressure.

30 First, it is important to recognize that the physical properties of a material
give certain indications of the manner in which that material will respond to
certain conditions. For example, the Coefficient of Thermal Expansion (CTE) of a

material will provide an indication of how the length of the material will change in response to being heated, specifically, the change in length per unit length per unit rise in temperature. The CTE of a material can be calculated using the following formula: $CTE = (\Delta L)/[(L_0)(\Delta T)]$, where ΔL is the change in length, L_0 is the original length before heating, and ΔT is the change in temperature.

The higher the CTE, the greater the degree with which the material expands when it is subjected to heat. To exemplify this correlation, generally speaking, polymers have a CTE which is approximately 5 to 10 times higher than that of metals, reflecting the greater degree with which polymers expand in response to being heated, as compared to metals. Polymers also have CTEs which vary from one another, reflecting the varying degrees with which different polymers expand when subjected to heat. For example, certain polypropylenes have a CTE of approximately 60×10^{-6} to $110 \times 10^{-6} \text{ K}^{-1}$ (0.00006 to 0.00011 K^{-1}) while polyester terephthalate (PET) has a CTE of approximately 20×10^{-6} to $80 \times 10^{-6} \text{ K}^{-1}$ (0.00002 to 0.00008 K^{-1}), where K is Kelvin. As such, when subjected to the same amount of heat, polypropylenes expand more than PET.

With respect to the controlled venting of the container 10 of the present invention, the materials with which the container 10 is constructed are specifically chosen, not only because they are transparent to radiant energy, such as energy from a microwave oven, but also for their ability to allow for controlled venting. Specifically, the lid 16 and the base 14 of the present invention are constructed from materials having different CTEs. For example, and with reference to Figure 1, the base 14 of the present invention may be constructed from a first material, such as crystallized polyester terephthalate (C-PET), having a CTE which is less than that of a second material, such as polypropylene, from which the lid 16 may be constructed. As such, the channel 26 of the lid 16 would expand more rapidly than the rim 18 of the base 14, which originally fit snugly within the channel 26, thereby breaking the seal between the lid 16 and the base 18 and allowing the container 10 to vent in a controlled manner.

Pairs of materials may be chosen for their varying CTE differentials. The greater the differential, the less heat which must be applied before venting occurs. In this manner, the container 10 may be customized to provide an optimum cooking

environment for an optimum period of time for a particular food type. It is additionally contemplated that the base 14 of the container could include multiple compartments 22, each compartment having an associated lid 16 and each lid 16 being constructed from a material having a different CTE, allowing venting from the various compartments 22 of the container 10 to occur at various times.

It is further contemplated that a custom designed lid 16 could be made for an existing base 14 such that the custom designed lid 16 could be sealed to the existing base 14, the custom designed lid 16 being constructed from a material having a CTE which is different than that of the existing base 14 to allow for controlled venting.

Although it is not necessary, it is preferred that the container 10 of the present invention additionally include one or more venting assemblies (not shown) designed to specifically urge the seal between the base 14 and the lid 16 to be broken at one or more predetermined location to allow for further control over the venting of the container 10 of the present invention. For example, the venting assembly (not shown) may include at least one lifter, which is a substantially V-shaped indentation along the top of the rim 18 of the base 14 with the "V" ending before the outer edge of the rim 18, thus creating a weakened portion in the seal, at which portion venting will preferentially initiate.

It will be obvious to those skilled in the art that other modifications may be made to the invention described herein without departing from the spirit and scope of the present invention.